Introduction

- Biotechnology is the
- industrial use of
- micro-organism and
- living animal and plant cells

to produce products.

Biotechnology encompasses the manufacture of

Introduction Biotechnology encompasses the manufacture of :

Antibiotics,Vaccines,

Vitamins andPlastics.

Introduction

- Pollution control,
- toxic waste disposal
- using bacteria,
- production of new fuels and

all possible things through "biotechnology".

Biotechnology can be defined by number of ways:-

"Biotechnology is the application of

- biochemistry,
- Biology,
- microbiology and

 chemical engineering to industrial process and products and on environment".

"Biotechnology is the integrated use of

- biochemistry,
- microbiology and
- engineering sciences
- in order to achieve

technological application of the
capabilities of micro-organism cultured tissue cells and
parts thereof."

So we can say

"Biotechnology is a multidisciplinary science, which includes

microbiology,

chemistry,

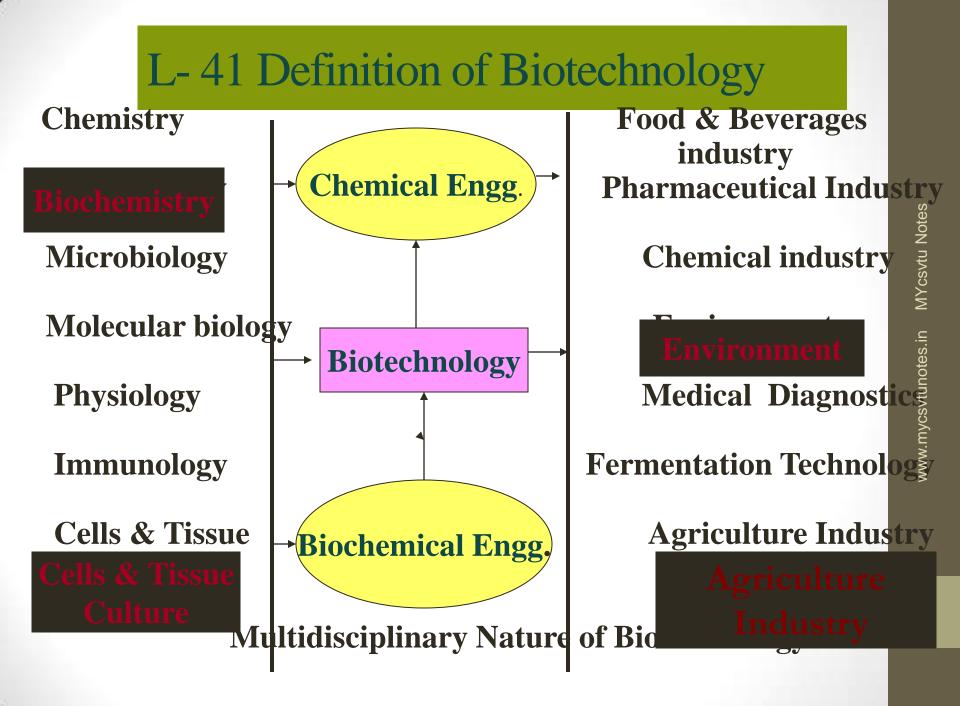
biochemistry,

chemical engineering and genetics".

It has many application and significant contributions in different fields like

- food,
- agriculture,
- energy production and
- pollution control.

It has multidisciplinary nature. Fig. shows its multidisciplinary nature.



Biotechnological <u>applications to environment protection</u> of industrial pollution management is very important.

- *Biodegradation is the ultimate fate of a material that enters the environment.
- The current philosophy on the issue of degradation is that

- It is not an ideal option.
- It represents waste of material.
- It is valuable only if waste are hazardous and permanent elimination is sought.
- Products of degradation should come in use if possible.

- Bio-energy (biogas, ethanol, hydrogen gas) generation from treatment of liquid/solid wastes.
- Heavy metal recovery from various industrial effluent.

Effluent treatment for variety of industries.

- Waste gas treatment and deodorization
- removal of phenol,
- mercaptans,
- hydrocarbons,
- hydrogen sulfide.

- Biomass/food/mushroom production from wastes using appropriate biological agents.
- Modification of process or new processes /products to prevent pollution. (In tanning/paper/plastic industries)

(In tanning/paper/plastic industries).

- Added value processes involving the conversion of wastes into useful products
- (production of animal feed from waste of food processing plants etc.).

Role of Biotechnology in Environmental Protection: Biotechnology can offer

- cheap, compact and
- effective process
- instead of bulky,

expensive and space wasting ones.

Its philosophy is linked with • conservation and bye-products recovery,

and it is not stimulated by market pressures.

Its initial cost is high, the treatment may be less costly overall.

- Its full potential is not realized and
- Iaboratory and field successes have not translated in to applications.
- Important low-value products, if any, are obtained (like ethanol).

Biotechnology can become effective if

- technical,
- legal, economic,
- business and market

issues are successfully tackled.

- A bioprocess is any large scale operation which involves the
- transformation of "substrate"
- (i.e. biological or non-biological raw material upon which a microorganism acts) into

Biotechnological Process:

some 'products'

(i.e. biomass, metabolite or transformation products of a starting material),

- by means of micro-organism,
- animal or plant cell culture or
- by material (e.g. enzymes, organelles) derived from them.

Most biotechnological process can be represented as:

Substrate +Micro –Organism

Products.

Engineering

Process

There are three steps in any biotechnological process:-

- i) Pre treatment
- ii) Bio reaction and
- iii) Downstream processing

i) The Pre-Treatment Step:

Converts raw material or feed stock or substrate into a form

which is suitable for processing.

In this following steps are added-

- sorting,
- sieving,
- hydrolysis,
- sterilization etc.
- ii) Bio Reaction Step:

This is done in 'bioreactor', where desired biotransformation take place.

The commonly used operation in bio reaction are :

- Biomass production,
- metabolite biosynthesis,
- immobilized enzyme.

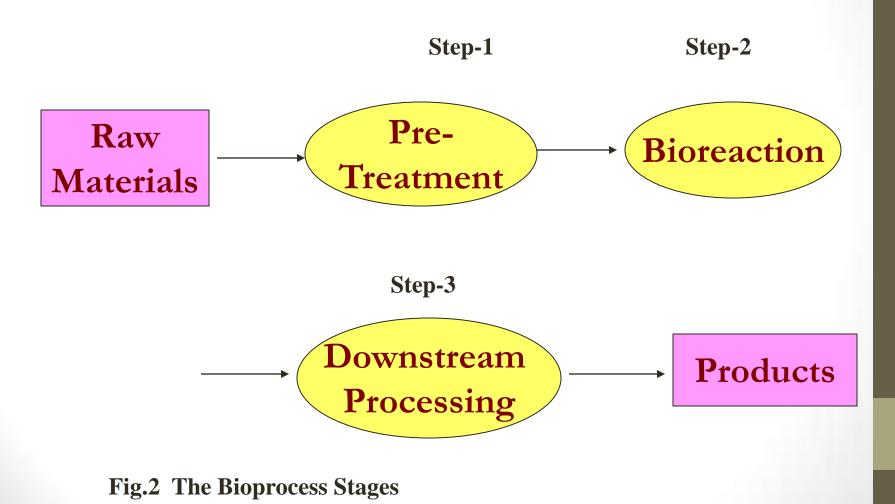
iii) Downstream Processing:

- The material produced in the bioreactors is further processed in downstream section.
- The commonly used operation in downstream processing are –

(Downstream Processing)

The commonly used operations are -

- Filtration,
- centrifugation,
- Sedimentation,
- chromatography,
- evaporation,
- drying and packing.



BIO FUELS

- The bio fuels are biologically produced fuel. Production of biofuels involve
- conversion of diffused & inconvenient to use source of energy such as
- biomass and sun light into
- dense and convenient to use fuels.

This process constitute the

'fuel technology'.

Some characteristics features of bio fuels:

- 1. Bio fuels are mostly derived from biomass, which is
- renewable,
- low cost and
- easily available.
- 2. Compared to fossil fuels, biofuels emit low CO₂.

Some characteristics features of bio fuels:

- **3.** Pollutant gases such as SO₂ are not produced by bio fuels.
- 4. The environment also gets cleaned up.

Some Undesirable character of Bio-Fuels:

- 1. Very large scale production is required and usually near to the site of use.
- 2. Very large requirement of substrate, this requires large are of land.
- 3. Low value of product and
 - 4. Low profit margin.

Biomass for Energy Production:

During photosynthesis

- Solar energy is converted to biomass
- which is stored and used as fuel.

Biomass is nothing but

- living matters or its residues
- which are used as a source of energy.

Sources of Biomass for fuel:

Land crops such as

• eucalyptus, maize, sugarcane and pine tree.

Aquatic plant such as

water weeds and algae.

Wastes such as

domestic sewage, wood and

crop residues such as

• straw, husk, bagasse and molasses.

The advantages of using bio-masses as a fuel are -

- i) Biomass is renewable and it can be stored.
- ii) Fuel from biomass has high energy content.
- iii) It requires low investment.
- iv) It does not increase the CO₂ contents in the atmosphere.

Type of Biofuels:

- 1. Biohydrogen is produced by anaerobic fermentation and by 'Photolysis' of water.
- 2. Biogas is a gaseous bio fuel which is produced by the anaerobic degradation of organic matte

Type of Biofuels:

Constituent of Biogas		%
•	CH ₄	63
•	CO2	30
•	N ₂	4
•		
$H_2 O_2 CO etc.$		Traces

It is used for lightning and cooking purpose in rural area

3. Bio diesel –

- ***** Is a diesel like liquid obtained from
- **#** materials of biological origin like
- **#** liquids accumulated in plants and algae
- * or from hydrocarbons produced by some plants and algae.

4. Bio ethanol –

- It is obtained from starch and sugar crops.
- It is used as fuel after blending with petrol.

Rap seed oil a substitute for Diesel -

Rap seed oil has similar physical and chemical properties like diesel and hence

it is called Bio diesel.

The advantages of using rap seed oil as a biofuel -

- It is 98% bio degradable.
- It is non-toxic.
- The raw material is renewable.
- Its contribution to green house effect is less than that of diesel.
- Energy yield is high.

Production of Bio-Diesel – It has following steps:

- Production of rapeseed oil by crushing of rap seeds.
- Heating of rapeseed oil with menthol at 50^o C in presence of NaOH,
- So that diester is formed.

NaOH

Rapeseed oil +CH3OF

Glycerol + Diester

4.Algae as a source of energy:-

- Algae are 'renewable' and economical source of energy.
- These are grown in a vessel called biocoil.
- These burn same as any other fuel like oil.

Advantages of using algae as a bio fuel are:-

- Algae can be grown in dry lands and waste lands also.
- Solar energy is used for the growth of algae.
- Electricity produce is less costlier.
- It does not contribute to atmospheric pollution.

5. Bio-hydrogen as a source of energy:-

- In the presence of sun light,
 using 'hydrogenase' enzyme
- hydrogen can be produced from water
 by a process known as "Biophotolysis".
- Advantage of using hydrogen as a bio-fuel are -

Advantage of using hydrogen

as a bio-fuel are

Compared to coal and gasoline, it has high calorific value.

On combustion, it does not produce pollutant gases.

It can be used in fuel cells to produce electricity.

6. Methane as a source of energy:-

- Hydrocarbons can be produced from 'unicellular algae',
- Botrycoccus braunii.
- It contains 75% hydrocarbon.
- Cultivation of this type algae is direct and renewable source of solar energy.

6. Methane as a source of energy:-

- Methane is produced by
- 'Anaerobic degradation' or from
- proteins, carbohydrates and lipids.

7. Water Hyacinth

as a source of energy:-

- Water hyacinth is a 'water weed'
- which grows very rapidly on the surface of Ponds.
- It is sun dried, crushed and
- treated with NaOH in
- presence of Enzyme (klebseills Oxytoca) at high temperature.

- Fermentation process leads to the
- formation of butanediol
- which is recovered by distillation.
- Butandiol has a high 'octane number'
- so it can be used to improve the octane number.

BIO FERTILIZERS

- Bio-fertilizers are 'bio-logically active products.'
- Bio-fertilizers are microbial inoculants of
- bacteria, algae and fungi
- that enrich the nutrient quality of soil.

BIO FERTILIZERS

- **Bio-fertilizers do 'Symbiosis' with plants means**
- both get benefited from each other.
- Bio-fertilizers are
- environment friendly fertilizers.

The advantages of using bio-fertilizers are:-

- Plant nutrition.
- Disease resistance and increased crop productivity.
- Tolerance to adverse soil and
- The low cost and eco friendly nature.
- These decrease the salinity of the soil.

The disadvantages of using bio-fertilizers are:-

- These do not show immediate and extraordinary response
- The amount of nutrients provided is not sufficient to meet
- the total needs of crop for high yield

Some important bio-fertilizers are given below:-

- **1.** Symbiotic nitrogen fixers:
- **Rhizobium species of bacteria are**
- soil bacteria,
- capable of forming 'root nodules' in
- most leguminous plants like
- beans, peas, pulses.

- These fix atmospheric nitrogen and not only
- increase the production of crops but
- also leave a fair amount of N₂ in soil.
- Different types of Rhizobia are used:
- R. leguminosarum
- R. Trifoli,
- R. Pahsiaoli,
- R. Melitolli.

2. A symbiotic nitrogen fixers : 'Azospirillum' and 'Azotobactor',

- when applied to soil fix atmospheric nitrogen and make it
- available for Graminanceous crops like
- wheat, rice and sugarcane etc.
- They also synthesize growth promoting 'antibiotic substances' helpful for plants.

- 3) Algal fertilizers:
- Blue green algae (Cynobacteria) are photosynthetic organism which fix N₂.
- Blue green algae produce nitrogenase and fixation of nitrogen occurs in

specialized structures called 'heterocysts'.

- These algae can accumulate biomass.
- They give growth promoting substance to soil.
- They provide partial tolerance to pesticides.

(4) **Phosphate Solubilizers:**

They convert insoluble inorganic phosphates into

- soluble organic phosphate,
- which can be utilized by crop plants.
 - Some example of phosphate solubilizers are
- Thiobacillus,
- bacillus etc.

- (5) Mycorrhiza:
- Mycorrhiza is a symbiotic association of fungi with roots of plants
- so that the nutrients absorbed from the soil by the fungus are
- released to the host cells and in turn,
- the fungus takes its nutrient requirement from the host.

- Some Functions of Mycorrhiza-
- They convert non available phosphate in to an available form.
- Produce growth promoting substance and
- Protect crop against soil pathogens.
- Produce growth promoting substance
- They are used in many corps including pulses

• (6) Green Manuring:

Is a 'farming' practice in which *A leguminous plant is ploughed into the soil and then

*A non legume is grown and allowed to take benefit of already fixed nitrogen.

In addition to nitrogen, green manures also provide organic matter, N,P,K etc. and
minimize the number of pathogens in soil.

BIO SURFACTANTS

- Surfactants (or surface active agents) have the ability to reduce the 'surface tensions'.
- The molecules are 'amphiphilic' in nature i.e.
- These have both 'hydrophilic' and 'hydrophobic' parts in the same molecule.

The important functions of surfactants are –

- Detergency, wetting,
- spreading, foaming,
- defoaming, emulsification and
- demulsification.
- surfactants are simple and complex lipids or lipid derivatives.

Bio-surfactants and their generators are summarized below-

Bio-surfactants	Microbes producing then
Rhamnolipids	Anthrobacter
pseudomonas	
Mycolic &	Nocardia Pseudomonas
carboxylic acids	micrococus
Diglycerides	
	Acinetobacter
Monoglycerides	Mycobacterium
	Acinetobacter
Diglycosyl	
diglycerides	Lactobacillus



- They have 'hydrophilic' and 'hydrophobic' parts in the sam molecule.
- The hydrophobic parts may be saturated or saturated 10-1 carbon long chain
- which is covalently linked to the
- 'hydrophilic part' ester or amide linkage.

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L-44 Biosurfactants &...

Chemical structure of bio-surfactants:

- The 'hydrophilic part' can be
- carboxylic group of fatty acids
- or mono, di and polysaccharides of glyco lipid biosurfactants and
- the polar side chain peptide backbone of lipopeptide biosurfactants.

The advantages of bio-surfactants are:

- Lower toxicity
- **Bio-degradability**
- A wide variety of possible structure and
 Renewable

The disadvantages of Bio-surfactants:-

- The recovery of bio-surfactants from the
- Fermentation and purification is
- difficult and costly.

Application of Bio-surfactants:-

Bio-surfactants are used in number of industries such as

- industrial cleaning,
- agriculture,
- building & construction,
- plastic and elastomers,
- foods and beverages,
- leather, metals, paper, petroleum etc.
- use of enzymes in detergents.

Use of enzymes in detergents-

- Proteases, α-amylase,
- cellulase and lipases are important enzymes which are be used in

detergents because these are

- **cost effective**,
- safe to use and are
- able to perform their function in presence of
- ionic and non-ionic detergents,
- **soaps, oxidants etc. at**
- **pH between 8 to 10.5.**

The important function of enzymes in

detergents are given below:

S.No	. Enzymes	Functions
1.	Proteases	To improve the efficiency of detergents for the removal of protein in blood
		stains, milk, grass etc.
2.	α-amylase	Used to digest dirt and stains
3.	Cellulases	Used for washing cotton fabrics. Thus washed fabrics look like a new fabric.
4.	Lipase	Used to digest lipid present in
		dirt and or stains.

L-44 Biosurf.. & Biosensors

BIOSENSORS

Biosensors are combinations of

- biochemistry,
- membrane technology and
- microelectronics

which enable the signals produced by specific biochemical reactions to be

- registered,
- quantified and
- recorded.

L-44 Biosurf.. & Biosensors

BIOSENSORS) Definition:-

'An analytical tool or system

consisting of

an immobilized biological material in intimate contact with a

- suitable transducer device
- which can convert a biochemical signal,
- into a quantifiable electrical signal".

L-44 Biosurf.. & Biosensors

BIOSENSORS)

Uses of Biosensors:-

- (a) Human and animal diagnostics.
- (b) Industrial process control
- (c) Pollution monitoring and
- (d) Detection of bacterial contamination and
- (e) Presence of toxic gases.

BIOSENSORS)

Characters of Biosensor

(a) Sensitivity

(b) Safety

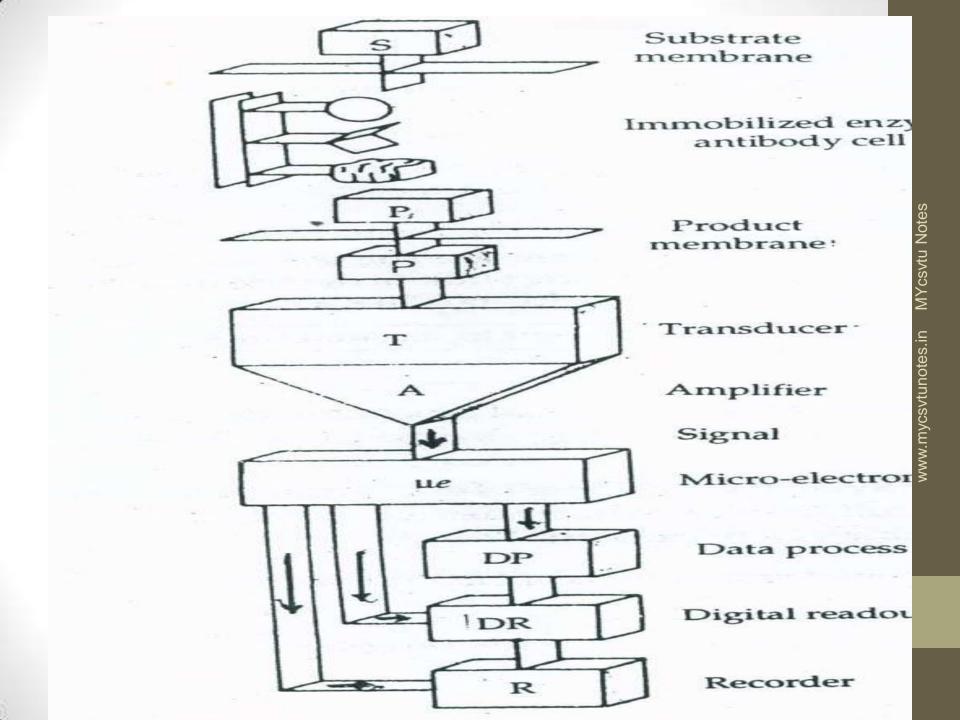
(c) Accuracy

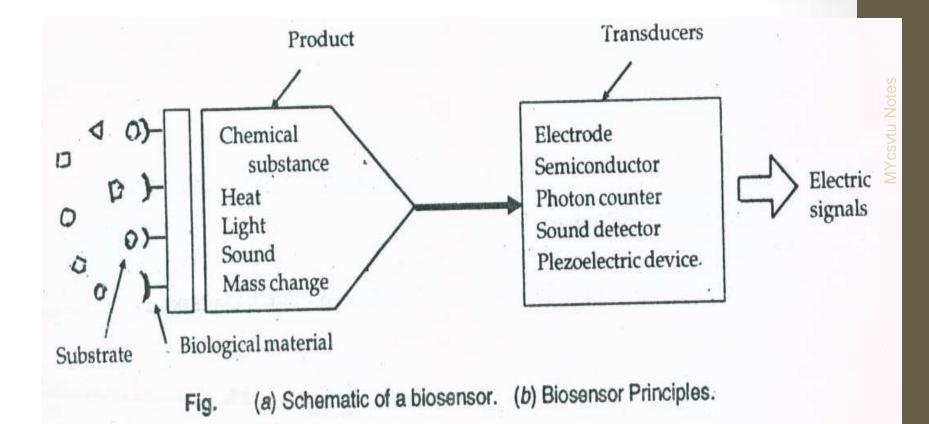
(d) Speed

(BIOSENSORS) Requirements of a Good Biosensor The device should be cheap, small, easy to use and durable.

If it has to be used within the body,

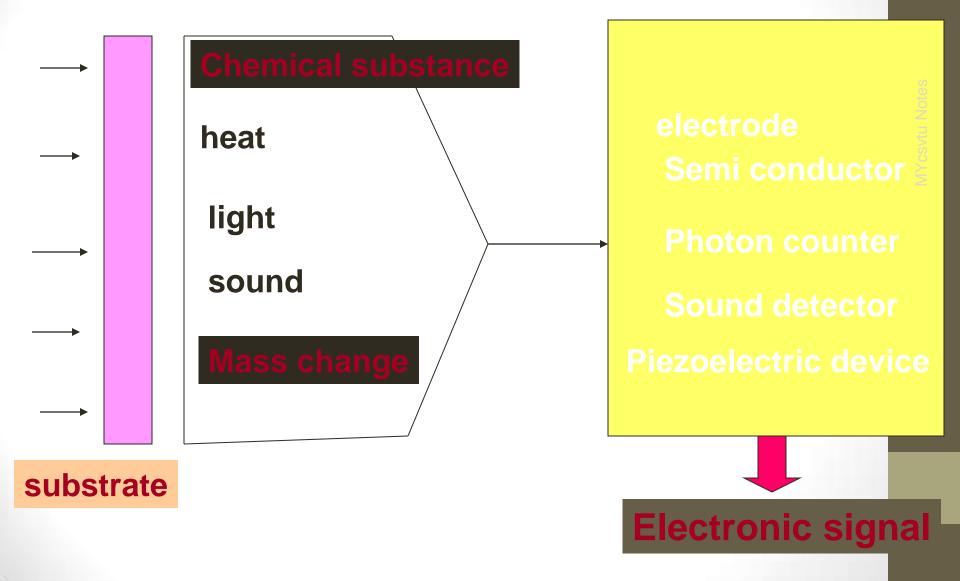
- it should be biocompatible and tiny.
- It should be highly specific for the analyte.





Principle of biosensor

Transducer



(BIOSENSORS)

- Main Components and Their Functions are Given Below-
- Through the outer protective membrane,
- **the substrate to be analyzed (S).**
- And any co reactants diffuse.
- The membrane also selectively eliminate interfering species.

(BIOSENSORS)

The substrate then react with

the biological material like

enzyme,

antibody or cell and

product (P) like

heat,	gas,	
electrons,	\mathbf{H} +	is formed.

BIOSENSORS)

Or we can say that the

- biological component of a biosensor
- specially recognizes the substrate and
- > interacts with it and produce
- some physical changes
- detectable by the 'transducer'

BIOSENSORS)

 The product is detected at the 'transducer'.

The signal processing equipment then

converts the transducer signal
into a suitable display.

BIOSENSORS)

Classification of Biosensors:the biosensors can be classified into-1. Calorimetric Biosensors:-

2. Electrochemical Type Biosensors:-

a) Potentiometric Biosensor:-b) Amperometric Biosensors:-

Classification of Biosensors:-

- **1. Calorimetric Biosensors:-**
- 2. Electrochemical Type Biosensors:
 - a) Potentiometric Biosensor:-
 - b) Amperometric Biosensors:-
- 3.Optic/Optoelectronic Biosensors:-
- 4. Acoustic Wave Biosensors:-
- **5. Bioaffinity Sensors**
- 6. Whole Cell Biosensors:-

BIOSENSORS)

1.Calorimetric Biosensors:-

- It measure the change in temperature of the solution and
- interpret it in terms of the concentration of the substrate in solution,
- separate thermistors are used to determine the temperature
- before and after the solution comes in contact
- with the biological component of the biosensors.

BIOSENSORS)

- 2. Electrochemical Type Biosensors:-
- a) Potentiometric Biosensor:-
- □ Ion selective electrodes are used to convert
- **the biological reactions into electronic signal.**
- □ Many reactions generate or use up H+ ions
- **which are detected and measured by**
 - **glass electrodes.**

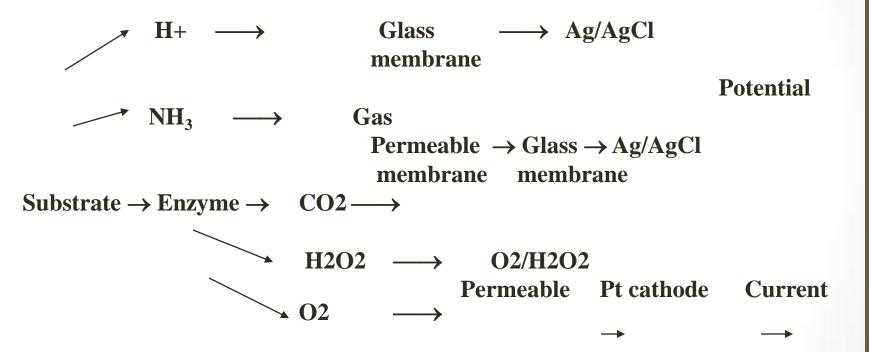
BIOSENSORS)

b) Amperometric Biosensors:-

- Here a current is produced when
- **potential is applied between two electrodes**,
- **Image in the magnitude of current being proportional to**
- **the concentration of substrate.**

(BIOSENSORS)

A brief summery of electrochemical type biosensors are given below-



"Electrochemical type Biosensors"

BIOSENSORS)

3. Optic/Optoelectronic Biosensors:-

These are versatile and modern

biosensors.

Based on the measurement of

- light absorption,
- reflectance and
- **fluorescence.**

BIOSENSORS)

4.Acoustic Wave Biosensors:-

- The transducer is piezoelectric active Response
- **out put depends on the**
- change in mass or which gives surface of crystals
- variation in oscillating frequency.

BIOSENSORS

5. Bioaffinity Sensors:-

- ***** These are based on measuring the
- ***** "antibody antigen interactions".
- Labeled antibodies or antigens may be used in biosensor configurations based on

* 'enzyme-linked immunoassay' (EIA).

BIOSENSORS)

Example of Enzyme – Immunoassay Biosensor

Analyte	Enzyme label in conjugate	Transducer	Sensitivi _{Maxe}
 (i) Cancer diagnosis α-fetoprotei 	Catalase . n	Amperometric	10-11 to 10-8 g/mL 10-8 g/mL
(ii) Drugs Digoxin	Alkaline Phosphatase	Electrochemic	al 50×10 ⁻¹² g/mL

es

BIOSENSORS)

6. Whole Cell Biosensors:-

- These utilize immobilized whole cells
 or organelles instead of discrete enzyme.
- These have slow response and
- often react to broad spectrum of substrate.

BIOSENSORS)

Practical Forms of Biosensors:- There are four types of Biosensors.

- 1. Small Hand Held Devices:-
- 2. The Laboratory Analyser:-
- **3.** Flow Device:-
- 4. In Vivo Continuous or Implanted Monitor:-

BIOSENSORS)

- Practical Forms of Biosensors:-There are four types.
 Small Hand – Held Devices:-Their design can be dipstick pen - shape or
- a device having the size of
- **a large hand held calculator.**

BIOSENSORS)

Practical Forms of Biosensors:-

- 1. Small Hand Held Devices:-Requirements:-
- **Robustness**,
- ease of operation by unskilled persons,
- small size,
- **fast speed** and an
- easily read display.

Main Market:-

Monitoring 'blood glucose levels' in diabetics.

BIOSENSORS)

- 2.The Laboratory Analyser: These are usually
 small, discrete instruments,
- often transportable between
- laboratories and clinics.

BIOSENSORS)

2.The Laboratory Analyser:-Main Market:-

• For glucose measurement in diabetic clinics.

The uses are-

- Faster analysis (no step required).
- No errors in pipetting and dilution.

(BIOSENSORS)

3. Flow Device:-

• These are used for 'on line' monitoring of continuous processes.

Example.

- Large volume production in food processing
- pollution monitoring,
- environment control and
- fermentation control.

BIOSENSORS

- 4.In Vivo Continuous or Implanted Monitor:-Miniaturized implanted devices,
- some incorporated in catheters,
- have been constructed and tested but the major difficulties of
- biocompatibility and
- sensor stability

have not been successfully resolved.

BIOSENSORS)

Applications and Advantages of Biosensors:-

- Clinical chemistry,
- Medicine and Health Care:-
- improve the efficiency of patient care-

Specific examples are-

• Single test with a small portable instrument such as

BIOSENSORS)

- such as glucose for diabetic monitoring,
- cholesterol for cardiovascular care etc. Multi test –

bench top instrument. Example.

- Glucose and specific ions (such as potassium) for general health care ,
- creatinine and urea determination in urine (renal functions).

(BIOSENSORS)

Veterinary Agricultural and Food:-

- 1. Beverage (urine, spirits and beer improved production and quality control).
- 2. Food stuffs (contamination and toxins).
- 3. Fruit and vegetables (viral and fungal diagnosis).

BIOSENSORS)

4. Dairy industry – milk (protein, fat, antibiotic, hormones).

5. Small and large animal care (fertility and infectious disease monitoring).

6. Fermentation Industries,7.Pharmaceutical Production:-

BIOSENSORS)

The uses are-

- **Biosensors give rapid responses**
- which allow improved feedback control.
- It has a long lifetime
- which release technical staff for other duties

BIOSENSORS)

- Rapid sampling and rejection of below standard raw materials and
- **low cost monitoring of stored products and raw materials.**
- **No interference with the process stream.**
- Access to remote environments.

(BIOSENSORS)

Environmental Control and Pollution Monitoring:-

- to combat the increasing number of pollutants
- in the ground water systems and hence into drinking water.

Ex. Pesticide monitoring.

- Detection of toxic gases including chemical warfare agents.
- Detection of BOD, COD etc.

Sports:-

To detect fatigue by measuring levels of lactic acid and ammonia in sweat.

L-45 Biochips & Bioreactors

BIO-CHIPS OR BIOLOGICAL <u>COMPUTERS</u> 'Biological computers' or 'biochips'

are 'hybrid machine' that would blend the organic and the electronic in a 'single machine'.

L-45 Biochips & Bioreactors

BIO-CHIPS OR BIOLOGICALCOMPUTERS

- Bio-chip production requires
- zero gravity conditions to
- achieve the proper
- quality and uniformity
- necessary for reliable operation.

The advantages of Bio-chips or Bio-molecular computers:

- Storage of much more information in a much smaller space.
- It is expected that a single biochip could hold a
- billion times more information than
- a current silicon wafers.

- Heat production would be minimum.
- Manufacturing and operating costs would be low.
- Biochips are expected to be capable of
- parallel information processing in a network rather
- than working in linear mode.

Compared to silicon chips,

- biochips are expected to have reduce cross talk and
- more reliable intercommunication.
- Low power dissipation and
- faster switching time.

- **Potential applications of Biochips:-**
- The bio-logical nature of bio-chips might
- allow their uses in medicine for implants in the body –
- **To circumvent damage in the brain**
- To regulate heart beat.
- **Drug delivery and**
- **To control artificial limbs.**

BIO REACTORS

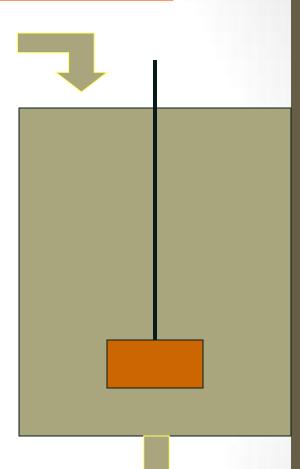
- An apparatus in which bio-chemical enzymatic reactions are carried out is called as 'bio-reactors'.
- The main components of typical bio-reactor are:
- Stainless steel or copper tank.
- **Provision for stirring either by mechanical agitation.**

- Provision at the top for
- charging the reactor with substrate and
- micro organism.
- Inlet at the bottom for
- steam for sterilization and
- Sensors for monitoring and
- regulation of reaction condition.

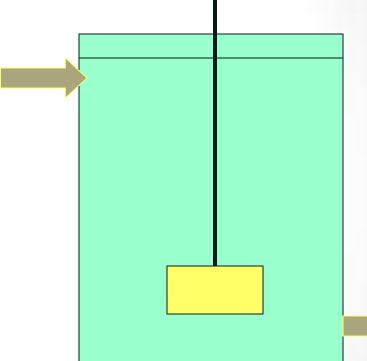
Types of Bio-reactors:

- Mainly five types of bio-reactors are used:-
- **1.** Batch Reactor –
- 2. Continuous Flow stirred tank reactor
- 3. Continuous Flow stirred tank reactor with ultra filtration
- 4. Plug Flow Reactors
- 5. Fluidized bed Reactors

- Batch Reactor –
 They are used with free enzymes.
 - In them high viscosity or insoluble subtracts can be used.
 - For each batch, new enzyme is required.
 - How ever substrate inhibition can be a problem.



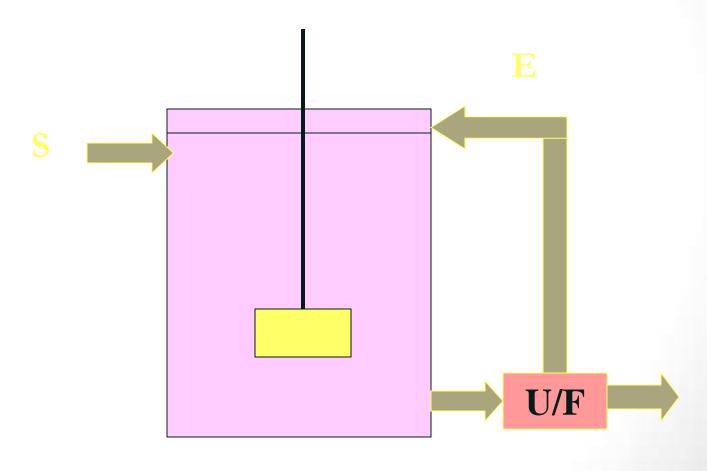
- 2. Continuous –Flow stirred tank reactor –
- This can be used with free or immobilized enzymes.
- Addition or replacement of enzymes is simple.
- The control of pH is also simple



- 3. Continuous Flow stirred tank reactor with ultra filtration
- They are like type (ii) discussed above. With following additional characters
- Poor enzymes stability over long term operation.
- Enzyme denatured or absorbed at membrane surface.



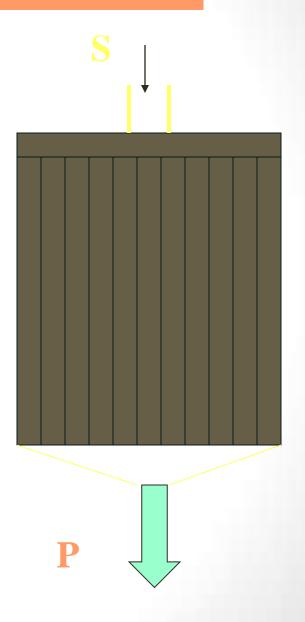
3. Continuous - Flow stirred tank reactor with ultra filtration



- 4. Plug Flow Reactors
- In them, insoluble enzyme particles are
- packed in a column down which the substrate flow passes.

Pros:

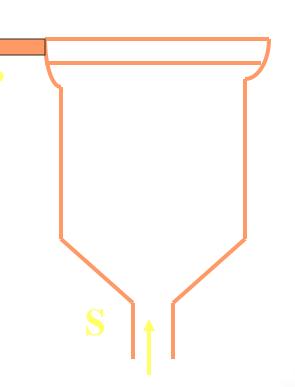
High conversion efficiency and
 Less problem with product inhibition.



4. Plug – Flow Reactors –Cons:

- They are particularly susceptible to
- blocking and compression.
- They can not be used with insoluble or
- high viscosity substrate

- 5. Fluidized bed Reactors – In them,
- immobilized enzyme is used and
- substrate stream is passed in an
- upward direction.



5. Fluidized – bed Reactors

Pros:

- Insoluble and high viscosity subtracts can be used
- Better heat and mass transfer and
- Low pressure drop.

Cons:

• Large energy input to maintain a fluidized bed.

Pollution Prevention Through Biotechnology:-

- Biotechnology works for both
- clean up/removal of pollutants
- as well as for prevention.
- Biotechnological options have proved to be not only effective to...

Biotechnological options have proved to be not only effective to...

- improve environment credentials of manufacturing,
- but higher yields,

better quality of the products,

- advantages in cost,
- saving of energy and

other resources have been achieved.

- Some industrial sectors, which have adopted biotechnological processes as an effective solution to prevent pollution are –
- **Tannery industry.**
- Paper and pulp industry.
- Pesticide industry.
- Food and allied industry.

1.Tannery Industry:-

Biotechnology can play a significant role in tannery industry,

- both in preventing generation of wastes and
 also in effective treatment of wastes
 - un-hairing and degreasing can be done with the help of enzymes,

1.Tannery Industry:-

- avoiding chemicals like <u>sulphides</u>, <u>alkylphenol ethoxylates</u> etc.
- The use of enzymes can cut down processes like
- **bating and**
- the hide structure will remain least disturbed.

Fat – digesting enzymes are used for degreasing and

it can eliminate use of organic solvents and surfactants.

Recovery of proteins and fats from wastes as bye – products.

Fungi can be used for leaching out Cr from tannery effluents and

to remove toxic tannins present in tannery effluents.

Paper and Pulp Industry:-

- Biotechnology has many contributions to offer to
- the modern pulp and paper industry.
- Micro organisms, enzymes, and
- newer technologies are being applied at various stages.

Some major applications areas are-

Biopulping --fungi used to

degrade and reduce lignin contents of cellulose pulp.

Mechanical/chemical pulping.

Biobleaching --- use of enzyme xylanase or

- fungi producing such enzymes to make
 pulp brighter instead of chemical bleaching.
- Ethanol production from 'sludge'.
- **Growing yeasts or fungi on sulphite waste liquors.**
- Discolouration of pulp mill waste liquors with the help of fungal biomass, or

- degradation of chlorinated lignin derivatives by white rot fungus.
- **Biological drinking of paper i.e.**
- cellulase and hemicellulase to unhook ink from paper
- **4** and help its recycling.

Advantages with biotechnological applications.

- Reduced use of chemicals,
- ø reduced pollution problems,
- igher yields,
- stronger or better quality paper

Pesticide Industry:-

- The tremendous diversity in chemistry of pesticides makes
- their detoxification process a difficult task.
- Manufacturing pesticides that are
- less persistent and more prone to biodegradation,

(Pesticide Industry)

- manufacturing and using biopesticides which will have
- specificity of action and
- minimum environmental or biohazard, and ultimately aiming for
- resistance within the crops by
- use of genetic engineering

are all part of clean technology programs.

But till we get succeed in

- prevention of pollution,
- treatment technologies to
- efficiently eliminate pollutants

needs to be seriously examined.

- Pesticide industry waste waters,
- residual pesticides in fields and
- contaminated ground water are required

to be decontaminated of pesticides and their intermediates.

- Microorganisms possessing
- manipulated genes or enzymes with
- specific degradative capacity may be used for this purpose.

There are various reports of use of enzymes like

- esterase,
- phosphatase,
- alkylsulphatase,
- oxygenase etc.

for detoxification of pesticides.

Organisms like

- Pseudomonas,
- Candida tropicalis,
- Aspergillus niger

can degrade herbicide of

chlorobenzoate class.

Though applications are limited today, the potential of Biotechnology is proven.

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Food And Allied Industries:-

Wastes from this industries have

- high suspended solids,
- high BOD & COD,
- no toxic matter.

Effluents are generally

- rich in carbohydrates and
- deficient in nitrogen.

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BOD and COD reduction is usually done

along with generation of energy in the



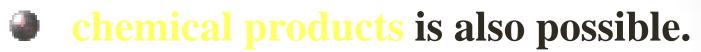
form of biogas and ethanol.

Many new efficient biomethanisation

reactors are available and

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bioconversions of wastes to other



Solid wastes is a problem in

- fruit,
- vegetable,
- meat and
- poultry

processing industries.

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Component separation and

• recovery of some useful products is common for

• meat and poultry processing industries

• which have slaughter houses,

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while solid wastes of fruit and vegetable processing industries are

suitable for ethanol production or

w biomass production.